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Technical Evaluation Report

DIVISION: 23 08 00 - COMMISSIONING OF HVAC

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(Subject to Renew July 1, 2027 or next code cycle)

EVALUATION SUBJECT: PACKAGED UNITS

TER-22-55956

REPORT HOLDER:

NORDYNE, LLC 8000 PHOENIX PARKWAY O'FALLON, MO 63368 USA (636) 561-7300 | NORDYNE.COM



SCOPE OF EVALUATION (compliance with the following codes):

THIS IS A STRUCTURAL (WIND) PERFORMANCE EVALUATION ONLY. NO ELECTRICAL OR TEMPERATURE PERFORMANCE RATINGS OR CERTIFICATIONS ARE OFFERED OR IMPLIED HEREIN. UNDER NO CIRCUMSTANCE DOES THIS PERFORMANCE EVALUATION GUARANTEE, IMPLY, OR STATE PERFORMANCE OF THE UNIT IS MAINTAINED DURING OR AFTER A DESIGN EVENT.

This Product Evaluation Report is being issued in accordance with the requirements of the **Florida Building Code Eighth Edition (2023)** per ASCE 7, FBC Building Ch. 16, FBC Building Sections 104.11 & 1522.2, FBC Existing Building Sections 707.1 & 707.2, FBC Mechanical 301.15, FBC Residential M1202.1 & M1301.1, FS 471.025, and Broward County Administrative Provisions 107.3.4. This report is also in accordance with the **International Building & Residential Codes (2012, 2015, 2018, & 2021)**. The product noted in this report has been tested and/or evaluated as summarized herein.

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SUBSTANTIATING DATA:

Product Evaluation Documents

Substantiating documentation has been submitted to provide this TER and is summarized in the sections below.

• Structural Engineering Calculations

Structural engineering calculations have been prepared which evaluate the product based on comparative and/or rational analysis to qualify the following design criteria:

- Max. allowable lateral & uplift wind pressures certified herein
- Max. allowable sliding forces, uplift forces, & overturning moments (see Unit Reactions from Wind Guide on last page)
- Tie-down configuration and anchor capacity for concrete, aluminum, and steel host substrates (host by others).
- · Unit panel wind pressure connection integrity

Calculation summary is included in this TER and appears herein.

LIMITATIONS & CONDITIONS OF USE:

Use of the product(s) listed herein shall be in strict accordance with this TER as noted herein and manufacturer-provided model specifications. Installation shall conform to the minimum standards stated in the referenced building code(s) in addition to the specifications and limitations stated herein. See herein for complete limitations & conditions of use.

OPTIONS:

This evaluation is valid for the models described herein. The critical unit designs have been determined and used in this evaluation. Any structural changes outside of the design as described herein would void this certification.

UNIT CASING MATERIALS:

20ga galvanized metal sheet ASTM A653 steel for removable top panel. 18ga galvanized metal sheet ASTM A653 steel for base pan. Cabinets A, B, & C with 22ga galvanized metal sheet ASTM A653 for side protector panels A, B, D, 20ga galvanized metal sheet ASTM A653 for side protector panels C,G, 18ga galvanized metal sheet ASTM A653 for side protector panels E, F. Cabinet D, E, 22ga galvanized metal sheet ASTM A653 for side protector panels A, B, D and 20ga galvanized metal sheet ASTM A653 for side protector panels A, B, D and 20ga galvanized metal sheet ASTM A653 for side protector panels C; secured with SAE 1022 #10 sheet metal screws into top and base pan. Contact report holder for further unit construction information.





NOTE: THE GRAPHICAL DEPICTIONS IN THIS REPORT ARE FOR ILLUSTRATIVE PURPOSES ONLY AND MAY DIFFER IN APPEARANCE.

STRUCTURAL PERFORMANCE:

Models referenced herein are subject to the following design limitations:

Maximum Rated Wind Pressures*:

± 118 psf Lateral, 93 psf Uplift

- Required design wind pressures shall be determined according to the guide provided in the Appendix (see last page of this report) or on a site-specific basis in accordance with ASCE 7 and applicable sections of the building code(s) being referenced in accordance with ASD methodology.
- Required design wind pressures shall be less than or equal to the maximum pressures listed herein.
- *Maximum Rated Wind Pressures indicate the maximum pressures that all units listed herein are approved for. Valid for at-grade and rooftop applications. See limitations herein.
- Valid for use inside and outside the High-Velocity Hurricane Zone (HVHZ).
- Site-specific wind analysis may produce alternate limitations provided that the maximum rated wind pressures stated herein are not exceeded.

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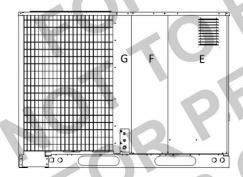
MODEL INFORMATION

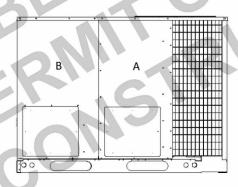
Cabinet Group	Uni	Allowable Net Weight Range (lb)		
Goup	Width Depth Height			
А	55.8	47.5	35.0 min. to 39.0 max.	350-500
В	55.8	47.5	43.0 min. to 47.0 max.	400-630
С	63.6	47.5	47.0	600-690
D	49.0 min. to 63.0 max.	35	22.2 min. to 38.2 max.	200-375
E	49.0 min. to 63.0 max.	35	38.2	275-440

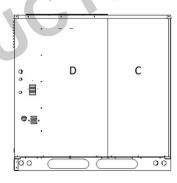
MODEL INFORMATION NOTES

Model Directive: All unit dimensions and weights shall conform to the limitations stated herein. The installer/end-user shall match the model's size to one of the Cabinet Group sizes shown herein, and shall follow the corresponding Cabinet Group's specifications listed in the report. Model numbers may vary.

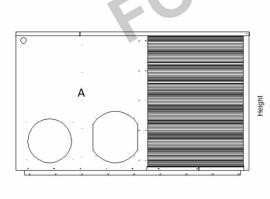
Model information listed herein is based on information provided by the client. See detail below for definitions of cabinet types (related to the panel integrity evaluation summarized herein). Please contact Report Holder for more information.

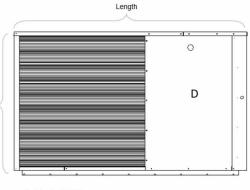


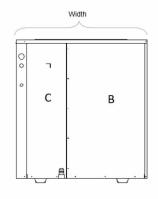




Cabinets A, B & C

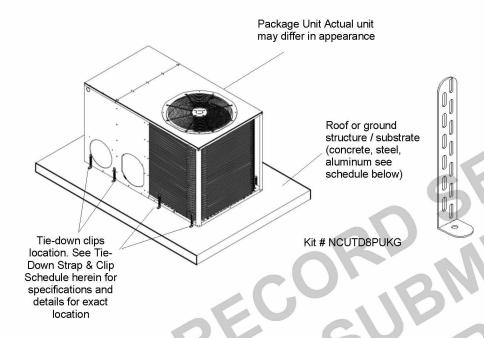






Cabinets D & E

PRODUCT INSTALLATION DETAILS (Continued on Following Page)

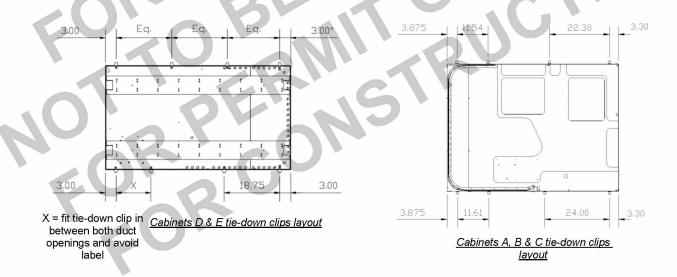


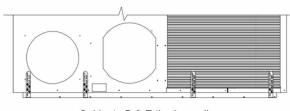
TIE-DOWN (GROUND APPLICATION)

Miami Tech CUTD 1" wide and 8" long min ASTM A653 galvanized steel 0.07" thick for all cabinets tied down at ground; fasten clip to host structure using anchor from Anchor Schedule to Host Structure Table, (2) #10-16 x 1/2" Gr2 min self-drilling screw to fasten clip to unit for cabinet D & E, (4) #10-16 x 1/2" Gr2 min self-drilling screw to fasten clip to unit for cabinet Å, B & C. MIAMI-TECH KIT# NCUTD8PUKG

TIE-DOWN (ROOF APPLICATION)

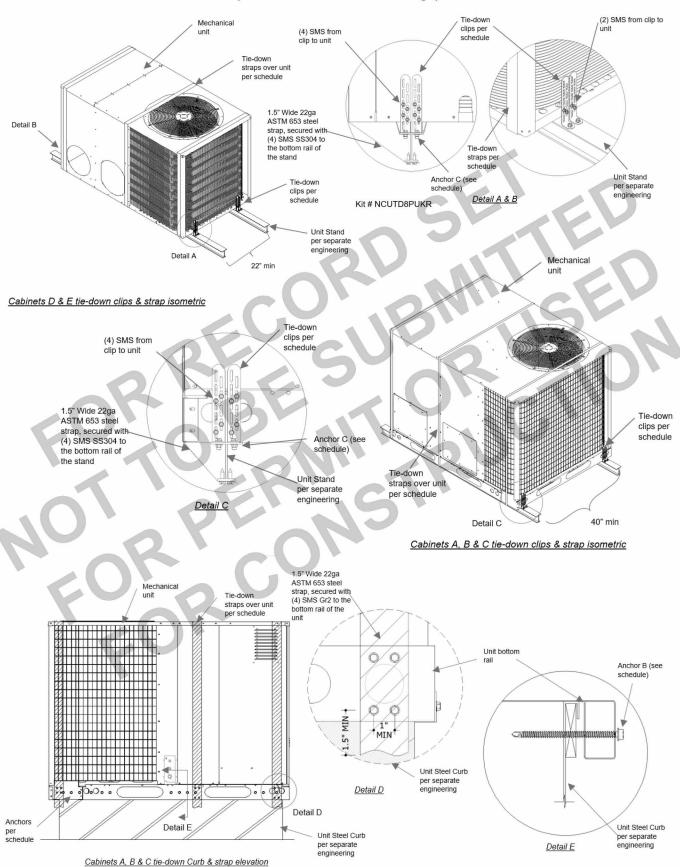
Miami Tech CUTD 1" wide and 8" long min ASTM A653 galvanized steel 0.07" thick for cabinets D & E tied down to aluminum stand; fasten clip to host structure using anchor from Anchor Schedule to Host Structure Table, (2) #10-16 x 1/2" Gr2 min self-drilling screw to fasten clip to unit. See detail page MIAMI-TECH KIT# NCUTD8PUKK





Cabinets D & E tie-down clips <u>elevation</u>

PRODUCT INSTALLATION DETAILS (Continued from Previous Page)



TIE-DOWN STRAP & CLIP SCHEDULE

Cabinet	Max. ASD Wind Pressures Lateral (Uplift)	Tie-down Strap	Strap Width & Thickness	Tie-down Clips to Ground	Tie-down Anchor to Curb	Tie-down Clip to Stand
A. B & C	± 54 psf (0 psf)	N/A	N/A	0S-4L	N/A	N/A
A, B & C	± 118 psf (93 psf)	3	1.5" 22ga	N/A	10S-13L	8S-0L
D&E	± 54 psf (0 psf)	N/A	N/A	0S-4L	N/A	N/A
Dac	± 118 psf (93 psf)	3	1.5" 22ga	N/A	N/A	8S-0L

- See Model Information tables herein for unit model cabinet classifications.
- Tie-down Clip/ Anchor Designation: 1S= 1 clip per short side, 3L= 3 clips per long side.

Tie-down Strap & Clip Notes:

- Minimum edge distance 3" from the unit corners.
- Use # of tie-down straps per schedule.
- Tie-down strap shall be wrapped and tightened to a snug fit around the unit and attached to the unit base rail, as shown in the detail
- Neoprene pad shall be placed between the strap and the cabinet to prevent distortion or any damage (optional).
- Tie-down clips shall be above layout or as shown in details.

ANCHOR TO HOST STRUCTURE SCHEDULE

	Max. ASD	Anchor Schedule to Host Structure By Others									
Cabinet	Wind Pressures Lateral (Uplift)	3000 psi min. Concrete Host	16 GA. Min., A653 Gr. 33 min. Steel Curb	1/8" min. thick, ASTM A36 min. Steel Host	1/8" min. thick 6061-T6 Aluminum Host						
A. B & C	± 54 psf (0 psf)	A	N/A	N/A	N/A						
A, B & C	± 118 psf (93 psf)	N/A	В	C	С						
D&E	± 54 psf (0 psf)	Α	N/A	N/A	N/A						
D&E	± 118 psf (93 psf)	N/A	N/A	С	С						

Anchor Types to Host Structure:

- A. 1/4" ELCO ULTRACON Anchor embedded 1 3/4"" in 3,000 psi concrete. 2 1/2" from edge minimum and 4" spacing.
- B. 3/8" Self-drilling screw Grade 5 screw minimum 5/8" from edges.
- C. 1/4" SS410 Thrubolt minimum 5/8" from edges, with 1.0" OD washer top & bottom and nut.
- NA. No anchors apply.

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PANEL INTEGRITY SUMMARY

Cabinet	Install Condition	Panel Name	Rqrd Wind Pressure (lb/ft²)	Force on Panel (lbs)	Qty	Add'l screws required for original cabinet	Cabinet	Force on Panel (lbs)	Add'l Screw Qty Required (pcs)	Add'l screws required for original cabinet
		TOP PANEL	41.19	864.13	0			453.67	0	
		PANEL A	50.17	330.79	.0		es	453.76	0	No
		PANEL B	50.17	359.44	0	Yes		266.18	0	
	Ground	PANEL C	50.17	268.99	0			139.71	0	
	Ground	PANEL D	50.17	412.76	0			309.53	0	
		PANEL E	50.17	258.75	1			169.94	0	
Cabinet A		PANEL F	50.17	161.28	0		200	-	-	
Cabinet B		PANEL G	50.17	79.84	0		Cabinet D	-	-	
VICE-12-AND VICE-1		TOP PANEL	93.38	1959.11	0		Cabinet E	0.00	0	
Cabinet C		PANEL A	118.29	779.90	1			1069.84	0	
		PANEL B	118.29	847.46	2			627.57	1	
	Roof	PANEL C	118.29	634.19	1	Yes	es D	329.38	0	Yes
		PANEL D	118.29	973.15	1	163		729.78	1	ies
		PANEL E	118.29	610.06	2			385.28	0	
		PANEL F	118.29	380.26	0				-	
		PANEL G	118.29	188.25	0			-		

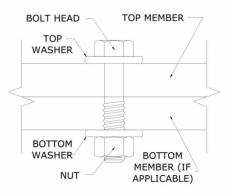
PANEL INTEGRITY SUMMARY NOTES:

- Calculations performed according to the information provided by the client. Cabinets were assumed solid (0% porosity) for shear and tension calculation purposes.
- Screw quantities were checked to reinforce unit panels as needed. They shall be spaced evenly throughout the panel bottom part, validating that the screw joins the panel with the supporting element. Screw sizes, quantities on panel, and panel characteristics are according to client's description.
- Additional screw shall be at least #10 Gr 2.
- Installer shall insulate dissimilar metals.

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TERMINOLOGY, CONTINUED

The following abbreviations may appear in this report: "Addtl." for "additional", "AHJ" for "Authority Having Jurisdiction", "alum" for "aluminum", "ASCE" for "American Society of Civil Engineers", "ASD" for "Allowable Stress Design", "ASTM" for "American Society for Testing and Materials", "EA." for "each", "E.D." for edge distance", "EDDS" for "extra deep drawing steel", "e.g." for "exempli gratia" or "for example", "equiv." for "equivalent", "FBC" for "Florida Building Code", "FEA" for "Finite Element Analysis", "FLCA" for "Florida Certificate of Authorization", "FS" for "Florida Statutes", "Fu" for "ultimate tensile strength" or "ultimate tensile stress", "Fy" for "yield strength" or "yield stress" "GA" for "gauge", "GR." or "Gr." for "grade", "HVAC" for "heating, ventilation, and air conditioning", "HVHZ" for "High-Velocity Hurricane Zone", "i.e." for "*id est*" or "in other words", "in" for "inch", "Ib" for "pound (force)", "max." for "maximum", "min." for "minimum", "mm" for "millimeter", "NTS" for "not to scale", "O.C. " for "on center", "OD" for "outer diameter", "pcf" for "pounds (force) per cubic foot", "PE" for "Professional Engineer", "qty" for "quantity", "SAE" for "Society of Automotive Engineering", "SMS" for "sheet metal screws", "SS" for "stainless steel", "TER" for "Technical Evaluation Report", "typ." for "typical", "ult" for "ultimate loads", "U.N.O." for "unless noted otherwise", "UTS" for "ultimate tensile strength" or "ultimate tensile stress", "WLL" for "working load limit" "w/o" for "without", "YS" for "yield strength" or "yield stress", "#" for "number", "&" for "and", and "Ø" for "diameter". Please visit ecalc.io/glossary for additional abbreviation clarifications.



SAMPLE THRU-BOLT SCALE: NTS SECTION VIEW

Note: The term "Thru-Bolt" or through bolt, if used herein, refers to a bolt passing through the member(s) in contact and is fastened by a nut at the end opposite the screw head. Nut shall be equivalent to or exceed the strength of the bolt U.N.O. Nut shall be sized to accommodate the same nominal diameter as the bolt U.N.O. See diagram above-right for a sample thru-bolt configuration.

Note: For instances herein which list material specifications as "[material type] or stronger": U.N.O. herein, the term "stronger" refers to a material with a UTS value equal to or greater than the UTS value of the stated material type. Consult appropriate literature for established material UTS values.

Note: Equivalent steel gauge thicknesses as used in this evaluation, U.N.O., are as follows: 22 GA (.030"), 20 GA (.036"), 18 GA (.048"), 16 GA (.060"), 14 GA (.075"), 12 GA (.098").

LIMITATIONS & CONDITIONS OF USE, CONTINUED

Use of this product shall be in strict accordance with this TER as noted herein. The supporting host structure shall be designed to resist all superimposed loads as determined by others on a site-specific basis as may be required by the authority having jurisdiction. Host structure conditions that are not accounted for in this product's respective anchor schedule shall be designed for on a site-specific basis by a registered Professional Engineer. No evaluation is offered for the host supporting structure by use of this document. Adjustment factors noted herein and the applicable building codes must be considered, where applicable. Product components shall be of the material(s) specified in the manufacturer-provided product specifications. All supporting components which are permanently installed shall be protected against corrosion, contamination, and other such damage at all times. All fasteners and anchors shall be installed in accordance with the applicable provisions specified herein in addition to the anchor/fastener manufacturers' published installation instructions. Fasteners must penetrate the supporting members such that the full length of the threaded portion is embedded within the main member.

All of the wind-resisting exterior panels (with accompanying retrofits) individually meet or exceed their capacity to resist the design wind loads as stated in the calculations as required by the codes and standards stated herein. Due to the indeterminate nature of these units, distortion, deflection, and material deformation cannot be accurately evaluated, but with the diaphragm action of external components and internal stiffeners, the base unit (with accompanying retrofits stated herein as applicable) has the capacity to withstand the design wind loads without detaching from the unit and becoming flying debris.

Survivability: Evaluation reports are valid for a newly installed unit and do not include certification of the product beyond a design event or if impacted by any debris, Inspections shall be implemented annually by the end user and after every named storm. All fasteners and cabinet components are to be verified, and all damaged, loose, corroded and/or broken fasteners and cabinet components shall be replaced to ensure structural integrity against hurricane wind forces. Contact this office for any reevaluation needs or as designated by the Authority Having Jurisdiction.

Durability: Components or component assemblies shall not deteriorate, crack, fail, or lose functionality due to galvanic corrosion or weathering. All supporting components which are permanently installed shall be protected against corrosion, contamination, and other such damage at all times. Each component or component assembly shall be supported and oriented in its intended installation position. All exposed plastic components shall be certified to resist sunlight exposure as specified by ASTM B117, or ASTM G155 in Broward or Miami Dade counties.

Extent of Certification: Certification pertains to the overall structural integrity of the unit components listed within the evaluation as required by code, subject to the limitations and criteria stated herein. Operability during or after a design event is not included in this certification. Water infiltration is outside the bounds of this certification. No other certifications are intended other than as described herein. This evaluation alone does not offer any evaluation for large missile impact debris or cyclic wind requirements unless specifically stated herein.

Proj.#	Remarks	Ву	Checked	Date	Proj.#	Remarks	Ву	Checked	Date
19-8163.2	Initial issue	EPR	LAO	02/10/20	22-55956	Add models, 2023 FBC update	MARH	RWN	08/27/2024
20-28489	TER Update	TT	RN	2020	22-55956	Update Report Holder	MARH	RWN	03/20/2025
22-55956	Add models, 2020 FBC update	MRT	EPR	10/04/2022					

APPENDIX A: DESIGN WIND PRESSURE GUIDE

Max. Ult. Wind Speed	Max. MRH (Roof	Exposure Category	Required Design Wind Pressures (ASD)			
(Vult)	Height)	cutegory	Lateral Pressure	Uplift Pressure		
	At-Grade	С	± 26 psf	0* psf		
	(0 ft)	D	± 31 psf	0* psf		
140 mph	100 ft	С	± 63 psf	50 psf		
140 mpn	100 10	D	± 71 psf	56 psf		
	200 ft	С	± 72 psf	57 psf		
	20011	D	± 80 psf	63 psf		
	At-Grade	С	± 40 psf	0* psf		
	(0 ft)	D	± 49 psf	0* psf		
175 mmh	100 ft	С	± 98 psf	77 psf		
175 mph	10010	D	± 111 psf	87 psf		
	200 ft	С	± 113 psf	89 psf		
	200 10	Đ	± 124 psf	98 psf		
	At-Grade	С	± 46 psf	0* psf		
186 mph	(0 ft)	D	± 54 psf	0* psf		
	100 ft	С	± 111 psf	87 psf		
100 111011	10010	D	± 125 psf	99 psf		
	200 ft	E	± 127 psf	100 psf		
	20011	Ð	± 140 psf	111 psf		

100 psf

Note: Any table values with the format shown left, if present, indicate design wind pressures and site conditions that are <u>not approved for use</u> by this evaluation. Seek additional engineering or contact this firm for design solutions.

DIRECTIVE: This design pressure guide is for reference only and shall be approved for use by the Authority Having Jurisdiction (AHJ). If the design pressures listed in this guide are not used, required design pressures shall be calculated separately. For site-specific scenarios classified as Exposure Category B, the required design pressures stated for Exposure Category C in the above guide shall be used or design pressures shall be calculated separately. For heights and parameters beyond the parameters listed in this guide, visit our Online Calculator via the website link (https://ecalc.io/forces) or QR Code below, or obtain calculations separately by others.

The required ASD design pressures listed in this guide were calculated per the table's listed corresponding site conditions. The project design professional or permitting contractor shall verify that the site-specific conditions are equal to or less than the approved design parameters listed in the guide. Per the note below table: any values shown as "XX psf", indicate wind pressures and corresponding site conditions that are not valid for use with this evaluation (exceeds the max. rated pressures).

*Note: Per the codes and standards referenced herein, uplift is not required for mechanical equipment at-grade. If uplift at-grade is required by the AHJ, contact this firm for a site-specific evaluation.

At-Grade (0 ft MRH) Required Design Pressures:

- o ASCE 7 "Design Wind Loads: Other Structures"
- Structure Shape = Square, flat terrain
- Height of structure (unit + stand or curb, if used) = 6 ft max.
- Width of unit = 1 ft min., Depth of unit = 11 in min.

Rooftop (>15 ft MRH) Required Design Pressures:

- ASCE 7 "Design Wind Loads: Other Structures: Rooftop Structures and Equipment for Buildings"
- Structure Shape = Square, flat terrain
- o z = up to 7 ft, where z = height of stand or curb + ½ unit height
- Lateral GC_f = 1.90; Uplift GC_f = 1.50

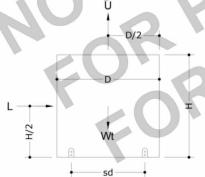
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UNIT REACTIONS FROM WIND GUIDE

DIRECTIVE: This guide is intended for use by a design professional. Design parameters shall abide all specifications and limitations stated in this report. Design professional shall consider all forces, including seismic and snow loads, per the governing building code. Unit reactions obtained from this guide shall be verified by a registered Professional Engineer. Reactions are applicable for unit-to-host connections only. Sample calculations are provided below. **Design Parameters:**



- Lateral Wind Pressure, P_lat
- Unit Height, HUnit Width, W
- Support Spacing across Depth, sd
- Uplift Wind Pressure, P_up
- Unit Depth, D
- Unit Weight, Wt
- Support Spacing across Width, sw

Unit Reaction Equations:

Long Side (Width x Height):

- Sliding Force, L = P_lat x W x HUplift Force, U = P_up x W x D
- Total Tension per Long Side = (Lx H/2 + Ux sd/2 Wt x 0.6 x sd/2) / sd

Short Side (Depth x Height):

- Sliding Force, L = P lat x D x H
- Uplift Force, U = P_up x W x D
- Total Tension per Short Side =
- (Lx H/2 + Ux sw/2 Wt x 0.6 x sw/2) / sw

Example: A (48" W x 36" D x 42" H), 250 lb net weight unit at wind pressures of 120 psf lateral and 95 psf uplift, on a 24" wide roof stand, shall have the following unit reactions:

Long Side (Width x Height):

- Sliding Force, L = P_lat x W x H = (120 psf) x (48 in) x (42 in) x (1 in²/ 144 ft²) = 1680 lb
- 2. Uplift Force, U = P_up x W x D
 - = $(95 \text{ psf}) \times (48 \text{ in}) \times (36 \text{ in}) \times (1 \text{ in}^2 / 144 \text{ ft}^2) = 1140 \text{ lb}$
- 3. Total Tension per Long Side =
 - = $(L \times H/2 + U \times sd/2 Wt \times 0.6 \times sd/2) / sd$ = $((1680 lb \times 42/2 in) + (1140 lb \times 24/2 in) -$
 - (250 lb x 0.6 x 24/2 in)) / 24 in = 1965 lb

Short Side (Depth x Height):

- 1. Sliding Force, $L = P_{lat} \times D \times H$
- = $(120 \text{ psf}) \times (36 \text{ in}) \times (42 \text{ in}) \times (1 \text{ in}^2 / 144 \text{ ft}^2)$ = **1260 lb**
- 2. Uplift Force, U = P_up x W x D
 - = $(95 \text{ psf}) \times (48 \text{ in}) \times (36 \text{ in}) \times (1 \text{ in}^2 / 144 \text{ ft}^2) = 1140 \text{ lb}$
- 3. Total Tension per Short Side =
 - = (Lx H/2 + Ux sw/2 Wt x 0.6 x sw/2) / sw
 - = ((1260 lb x 42/2 in) + (1140 lb x 48/2 in) -(250 lb x 0.6 x 48/2 in)) / 48 in = **1046 lb**

IN ALL CONDITIONS IT IS THE RESPONSIBILITY OF THE PERMIT HOLDER TO ENSURE THE HOST STRUCTURE IS CAPABLE OF WITHSTANDING THE RATED GRAVITY, LATERAL, AND UPLIFT FORCES BY SITE-SPECIFIC DESIGN. NO WARRANTY OF ANY KIND, EXPRESSED OR IMPLIED, IS OFFERED BY ENGINEERING EXPRESS AS TO THE INTEGRITY OF THE HOST STRUCTURE TO CARRY DESIGN FORCE LOADS INCURRED BY THIS UNIT.